

### ENARTIS NEWS THE RELEVANCE OF FINING

Fining is often considered an obsolete practice that can be replaced by sophisticated wine technologies that are respectful of wine quality. Even though this is partially true, fining remains the only and the most effective solution to reach wine stability and sensory balance in the most difficult circumstances. Choosing the right fining agent and using the correct dosage so as not to lose quality is crucial.

#### **OBJECTIVES OF FINING**

Fining can have different purposes.

#### Improve wine clarity

Haziness is produced by solids in suspension. Solids can have different origins, they can be:

- Grape fragments produced by mechanical actions during harvest.
- Yeast or bacteria responsible for fermentation or contaminating wine.
- Wine compounds such as salts, polyphenols, and proteins that by chemical reactions form aggregates that become large enough to precipitate.

Filtration and centrifugation can be very good alternatives to fining for improving wine clarity.

Fining agents that are the most effective for this application are gelatine, especially high molecular weight gelatine, isinglass, and egg albumin.

**Gelatine** is not just one product but a big family of products that differ in molecular weight, charge density, isoelectric point. High molecular weight gelatines are the most effective in improving wine clarity.

**Isinglass** does not require the use of co-fining agents like bentonite and silica sol unless it is necessary to accelerate the sedimentation. It is not sensitive to colloids and for this reason it is recommended for the clarification of wines containing glucans or neutral pectins.

**Egg albumin** is mainly used for red wine clarification because it respects wine structure. At pH above 3.6, its charge is significantly reduced and consequently its effectiveness.

**Plant proteins** are a good choice when producing vegetarian and vegan friendly wines.

#### Enartis specialties for wine clarification:

EnartisGreen GELATINA: Organic certified hot soluble gelatine.

CLARIL ZW: Plant protein enhanced with chitosan and sodium activated bentonite.

#### Improve wine filterability

Wine filtration can be made difficult by the presence of visible and invisible particles.

Visible particles, solids or compounds out of solution, affect wine filterability but their removal is not a big issue. They can be eliminated with a good clarification that improves wine clarity, as mentioned above, or directly by filtration choosing the filtration material with the appropriate porosity and surface.

Invisible particles are the real enemy of filtration. Low turbidity is naively considered synonymous with filterability, but often it is not like that. Wine is rich in colloids, particles that are small enough (size between 1 nm and 1  $\mu$ m) to be invisible but that are able to interact with filtration membrane throughout various mechanisms and clog the filter. When dealing with a low turbidity wine with a high colmatation index, the problem arises from polysaccharides, proteins and color compounds in colloidal form. The correct preparation of the wine for filtration, especially in the case of cross flow filtration and microfiltration, requires a clarification to reduce colloid content and prevent membrane fouling.

<b>Clogging factor</b>	Recommended Enartis product		
Proteins	CLARIL ZW: plant protein enhanced with chitosan and sodium activated bentonite.		
	PLUXCOMPACT: sodium-calcium bentonite.		
Color compounds	CLARIL ZR: plant protein enhanced with chitosan and bentonite.		
Polysaccharides (pectins and glucans)	<b>EnartisZym EZFILTER</b> : Liquid enzymatic preparation with betaglucanase, pectolytic and hemicellulase activities. It improves clarification and filterability of must and wine due to its ability to hydrolyze pectins and polysaccharides produced by grapes and microorganisms.		

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#### **Reach wine stability**

Fining agent can be used to remove elements that can cause haziness and sediment formation or the appearance of sensory defects after bottling thus causing loss of wine value and disputes from customers. Choice of the fining agent used depends on the nature of the instability factor. Choice of the correct dosage requires running laboratory bench trials and the application of specific tests for evaluating the outcome of the treatment.

Instability factor	Possible effects	Recommended Enartis product	
Proteins	Haziness and sediment appearance when white and rosé wine is exposed to hot temperature.	<b>CLARIL ZW:</b> Vegan fining agent made from plant protein enhanced with chitosan and sodium activated bentonite. It is designed for the clarification of white and rosé wines that are meant to be tartrate stabilized with colloid addition (Zenith and CMC). It is effective in improving protein stability and eliminating unstable colloids that can affect wine clarification and filterability.	
Colour compounds	Haziness and sediment appearance in bottle especially when wine is exposed to low temperature.	<b>CLARIL ZR:</b> Vegan fining agent made from plant protein enhanced with chitosan and bentonite. It is designed for the clarification of red wines meant to be tartrate stabilized with colloid addition of Zenith. It removes unstable colour compounds, improves wine clarification and filterability, reduces sulphur off-flavours and makes wines with longer shelf-life.	
		PLUXCOMPACT: sodium-calcium bentonite.	
Microorganisms	Haziness and sediment appearance, presence of CO <sub>2</sub> and off-flavours.	EnartisStab MICRO M: activated chitosan.	
Copper Haziness and sediment appearance when wine is in bottle (reductive environment).		CLARIL HM: This blend of activated chitosan and PVI-PVP is very effective to reduce the concentration of metals, iron and mainly copper, hydroxycinnamic acids and catechins, which are key players in the process of oxidation. Therefore, it allows the production of wines with a longer shelf life and greater stability.	
		STABYL MET: PVI-PVP and silica.	
Iron	Haziness and sediment appearance when wine is	<b>STABYL MET:</b> is a blend of PVI-PVP and silica. It removes pro-oxidant metals, copper and mainly iron, hydroxycinnamic acids and catechins thus preventing haze formation, oxidation, browning and pinking.	
	באטסבע נס סאזצבוו (טאבוובע שטננופ).	CLARIL HM: activated chitosan and PVI-PVP. PLANTIS AFQ: pea protein enhanced with activated chitosan.	
Riboflavin	Light struck	PLUXCOMPACT: sodium-calcium bentonite.	
Phenolic compounds	Pinking and browning	PROTOMIX AF: Bentonite, PVPP and plant protein	

## Remove compounds that are dangerous for human health

To safeguard the health of consumers, regulation imposes limits on the composition of wine. Nowadays it is well known that ochratoxin A (OTA) and biogenic amines can be present in wine in quantities that can have negative effects on human health. In the coming future, new substances may be added to the list of the unwanted compounds. Fining agents can help in reducing the content of these dangerous substances, thereby complying to legal limit.

Unwanted element	Possible effects	<b>Recommended Enartis product</b>
Ochratoxin A (OTA)	Mycotoxin produced by fungi such as <i>Aspergillus</i> and <i>Penicillium</i> . OTA, considered a carcinogen, is a nephrotoxic substance leading to irreversible kidney damage.	EnartisStab MICRO M: activated chitosan.
Biogenic amines	Produced by spoilage microorganisms, they can affect wine aroma and cause health problems such as headache, hives, nausea.	PLUXCOMPACT: sodium-calcium bentonite.

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#### Improve wine sensory

Nowadays, correcting wine sensory imperfection can be done in a less invasive method with the help of yeast polysaccharides and tannins. Nevertheless, in the most severe situations, fining agents are still the best solution.

EFFECT	<b>RECOMMENDED ENARTIS PRODUCT</b>	ACTIVE INGREDIENT
Treat oxidation	CLARIL SP	Potassium caseinate
	PROTOMIX AF COMBISTAB AF	PVPP + plant protein
	PLANTIS AF	Plant Protein
	PLANTIS AFQ	Plant protein + chitosan
	EnartisGreen GELATINA	Gelatin
Reduce astringency	CLARIL ZR PLANTIS AFQ	Plant protein
Reduce bitterness	PROTOMIX AF	PVPP + plant protein
	PLANTIS AF PLANTIS AFQ CLARIL ZR	Plant protein
Treat microbial taint	FENOL FREE	Carbon
	EnartisStab MICRO M	Chitosan
	REVELAROM	Copper
Eliminate sulphur off-aroma	EnartisStab MICRO M CLARIL ZR	Chitosan
	NEOCLAR AF	Carbon
Remove the herbaceous notes	COMBISTAB AF	PVPP
	PROTOMIX G	Potassium caseinate
	NEOCLAR AF	Carbon
Treat smalle taint	FENOL FREE	Carbon
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