



Inspiring innovation.

SO₂ FREE WINES: UTOPIA OR REALITY?

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Comparation of
Tannin low dosage addition
vs
Enartis complete protocol
in the production of SO₂ free wines

| WINEMAKING STAGE | CONTROL NO SO ₂ | CONTROL + SO ₂ | LD - HIDEKI | ENARTIS - P |
|--------------------------|--|----------------------------|---------------------------|--------------------------------------|
| In the press | | 50 mg/L SO ₂ | 1 g/100 kg Hideki | |
| Beginning of settling | | | | 5 g/hL Stab Micro M |
| | | 2 mL/hL EnartisZym RS | | |
| | | | 3 g/hL Hideki | 10 g/hL Tan CIT |
| | 2 hours after enzyme addition, add 10 g/hL of Pharmabent | | | |
| Yeast inoculation | | | | 3 g/hL Stab Micro M |
| | | | | 5 g/hL Tan CIT |
| | 20 g/hL EnartisFerm Vintage White | | | |
| | 30 g/hL Nutriferm Energy | | | |
| 1/3 sugar depl. | 20 g/hL Nutriferm Advance | | | |
| End of AF | Rack off | | | |
| | | 25 mg/L of SO ₂ | 3 g/hL Hideki | 3 g/hL Hideki |
| | | | | 10 g/hL Stab Micro M |
| After second Rack off | Addition of 10 g/hL EnartisPro Blanco | | | |
| | | 30 mg/L of SO ₂ | | 1 g/hL Hideki 5 g/hL Stab Micro M |
| Maturation | Storage at 14°C. Stirring every 7/10 Days | | | |
| | | 25 mg/L of SO ₂ | | |
| Bottling SET 1 | NO ADDITION | | | |
| Bottling SET 2 | + 50 mg/L SO ₂ | No addition | + 50 mg/L SO ₂ | + 50 mg/L SO ₂ |



END OF ALCOHOLIC FERMENTATION

enartis

CHEMICAL PARAMETERS

| | CONTROL NO SO ₂ | CONTROL SO ₂ | LD- HIDEKI | ENARTIS - P |
|---------------------|----------------------------|----------------------------|---------------|---------------------|
| Previous additrions | | 50 mg/L SO ₂ | 4 g/hL Hideki | 8 g/hL Stab Micro M |
| | | | | 15 g/hL Tan CIT |
| At the end of AF | | 25 mg/L of SO ₂ | 3 g/hL Hideki | 3 g/hL Hideki |
| | | | | 10g/hL StabMicro M |

| | | | | |
|------------------------------|-------|-------|-------|-------|
| pH | 3,48 | 3,48 | 3,5 | 3,51 |
| Total acidity (g/L) | 5,85 | 6,00 | 5,78 | 5,85 |
| Volatile acidity (g/L) | 0,29 | 0,39 | 0,28 | 0,30 |
| Malic acid (g/L) | 1,22 | 1,20 | 1,05 | 1,13 |
| Lactic acid (g/L) | 0,27 | 0,27 | 0,27 | 0,27 |
| Alcohol | 13,58 | 13,53 | 13,94 | 13,44 |
| Glycerol (g/L) | 7,5 | 6,51 | 7,85 | 7,52 |
| Free SO ₂ (mg/L) | 4 | 10 | 4 | 4 |
| Total SO ₂ (mg/L) | 8 | 50 | 10 | 10 |
| Acetaldehyde (mg/L) | 12,8 | 22,6 | 13,4 | 12 |

WINE TASTING

BLIND TASTING - 6 PEOPLE

| | CONTROL NO SO ₂ | CONTROL SO ₂ | LD- HIDEKI | ENARTIS - P |
|------------|--|---|---|---|
| COMMENTS | Fruity, clean aroma. At the palate balanced, fresh and light | Reduced on the nose, citrus aroma. | Very fruity , clean, fresh and citrus at the nose. | Initially less intense than Hideki. Then note of citrus, pineapple, sweet fruits. The best at the palate: sweet perception, full body , more fruity at the palate than at the nose. |
| PREFERENCE | 2 | THE WORST | 1 for the aroma | 1 for the palate |

- SO₂ has an impact on wine taste! DRYNESS + BITTERNESS
- All wines without SO₂ were preferred



**MALOLACTIC FERMENTATION
POST-BOTTLING**



| 1 SET NO SO ₂ ADDITION AT BOTTLING | CTRL NO SO ₂ | CTRL SO ₂ | LD - HIDEKI | ENARTIS - P |
|---|--|----------------------|-------------------------------|-------------------------------|
| 2 SET + 50 mg/L SO ₂ AT BOTTLING | CTRL NO SO ₂ + SO ₂ | // | LD - HIDEKI + SO ₂ | ENARTIS - P + SO ₂ |





SO₂



HIDEKI



Enartis P



HIDEKI
+ SO₂



Enartis P
+ SO₂



SO₂ FREE WINE PRODUCTION

HEALTHY GRAPES

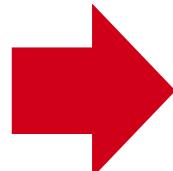
TANNINS + CHITOSAN IN THE PRE-FERMENTATION STAG

Zero SO₂

Minimize dissolved O₂

Bottle Quickly

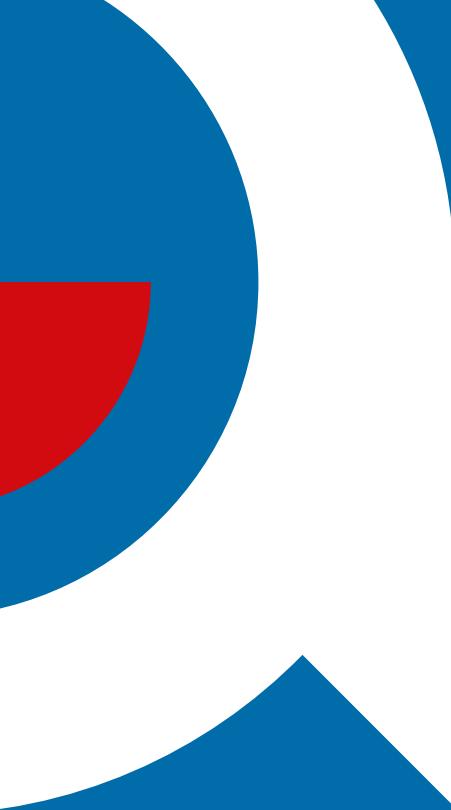
Short shelf-life



Low SO₂

SO₂ in

post-fermentation



THANK YOU

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